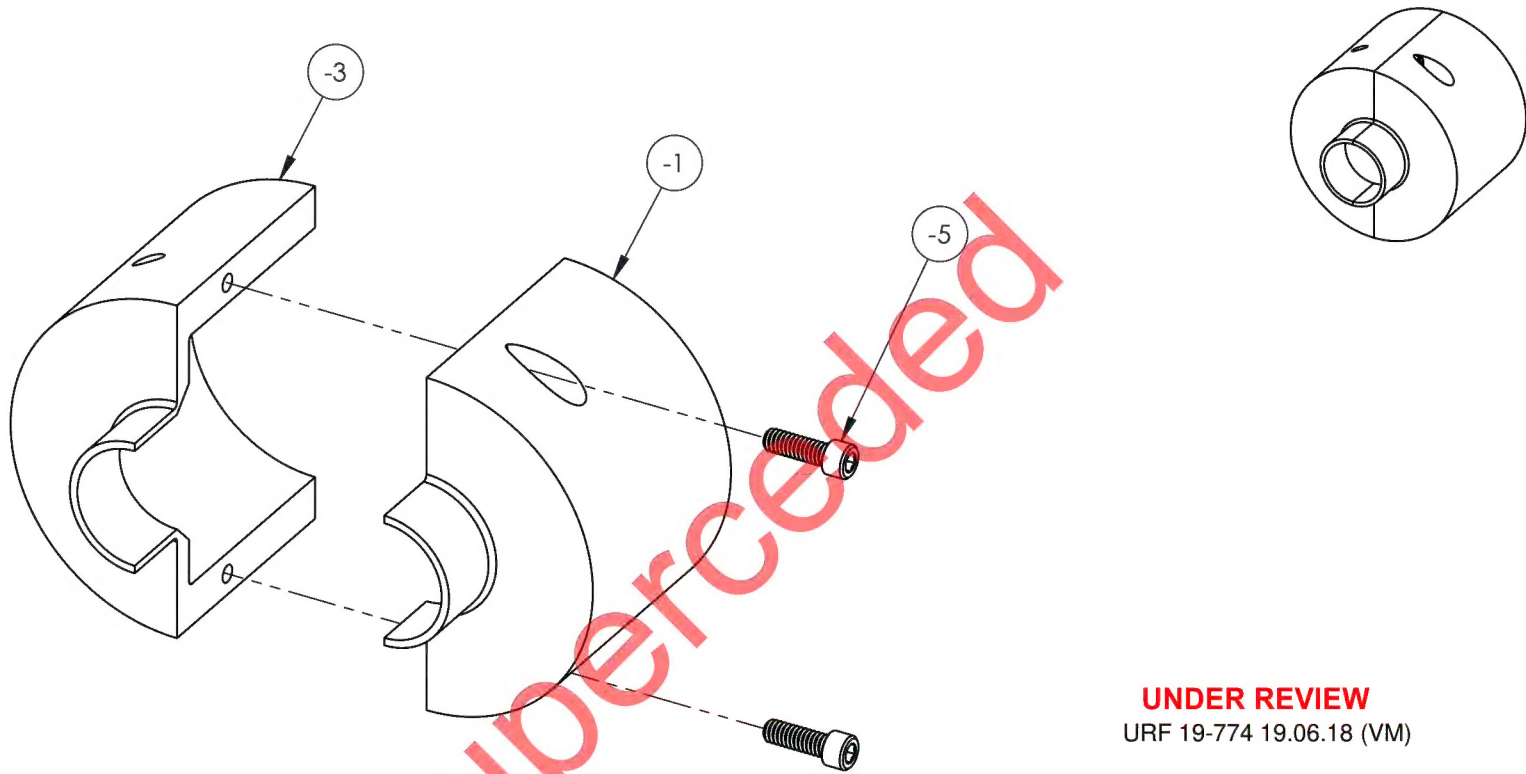


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0345	UPDATED TO NEW DRAFTING STANDARDS. -1 CH'D MAT'L WAS 4141 IS STRESSPROOF. ADDED DIMS 2X 1.05, 2X R.06, L. .44, .242. ADDED ENGRAVE NOTES. -3 CH'D MAT'L WAS 4141 IS STRESSPROOF. ADDED DIMS 2X 1.05, 2X R.06. ADDED ENGRAVE NOTE. -5 ADDED B/O REF #91251A540.	10/30/2015	DPD	JAG



UNDER REVIEW
URF 19-774 19.06.18 (VM)

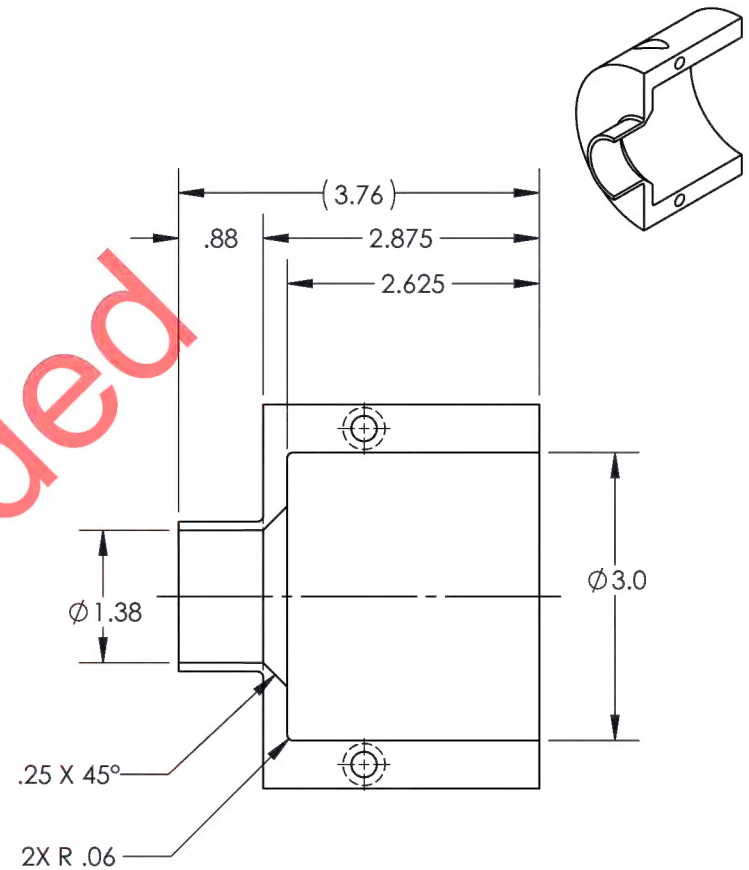
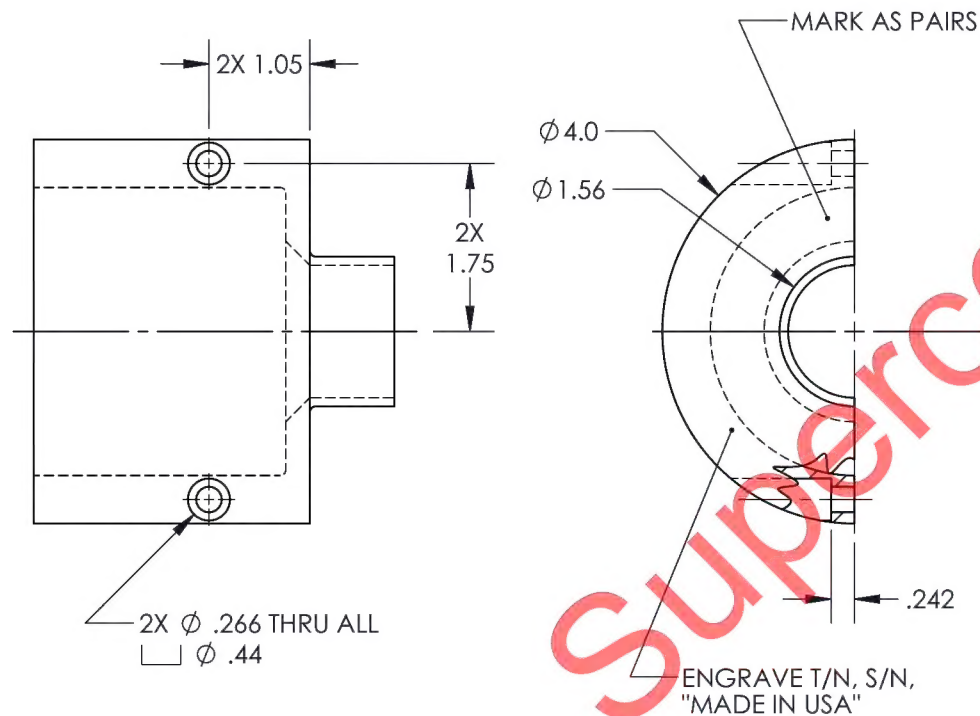
NOTES:
1. REF. MD T/N: 830006-806-00675.
2. USED TO REMOVE 369D25419 BEARINGS FROM 369D25430 SHAFT.

DART AEROSPACE	
TITLE BEARING REMOVAL	
DWG NO. RB0006-806-00675	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .015 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 5° .X ± .06	DRAWN BY: DUERFELDT APPROVED <i>J Gilbert</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL MD
SCALE 1:2	DATE 10/29/2015
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	CLAMP HALF, BOLTED	STRESSPROOF		2
			-3	1	CLAMP HALF, THREADED	STRESSPROOF		3
		B/O	-5	2	SOCKET HEAD CAP SCREW	STEEL	1/4-20 X 3/4, BLACK (MCMASTER-CARR #91251A540)	1

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0345	-1 CH'D MAT'L WAS 4141 IS STRESSPROOF. ADDED DIMS 2X 1.05, 2X R.06, \square .44, .242. ADDED ENGRAVE NOTES.	10/30/2015	DPD	JAG



NOTE:
SPLIT INTO -1 & -3 BEFORE FINISH MACHINING.

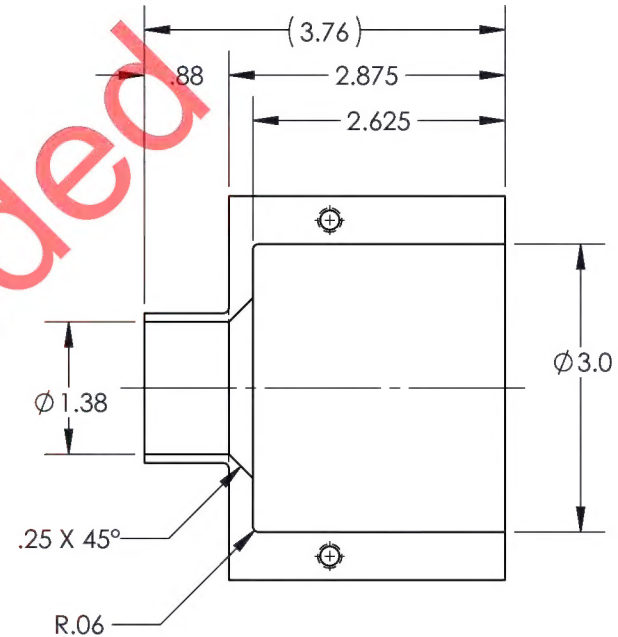
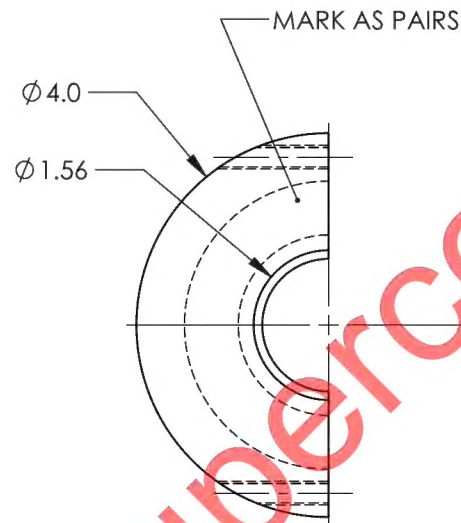
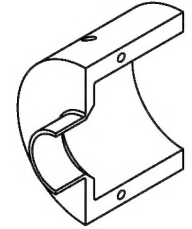
UNDER REVIEW
URF 19-774 19.06.18 (VM)

(-1)

CLAMP HALF, BOLTED


DART AEROSPACE	
TITLE BEARING REMOVAL	
DWG NO. RB0006-806-00675-1	REV 2
MAT'L STRESSPROOF	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .015	HEAT TREAT
.XX ± .03	FINISH BLACK OXIDE
.X ± .06	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	MD
SCALE 1:2	DATE 10/29/2015
SHEET 2 OF 3	

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0345	-3 CH'D MAT'L WAS 4141 IS STRESSPROOF. ADDED DIMS 2X 1.05, 2X R.06. ADDED ENGRAVE NOTE.	10/30/2015	DPD	JAG



UNDER REVIEW
URF 19-774 19.06.18 (VM)

(-3)

			
TITLE BEARING REMOVAL			
DWG NO. RB0006-806-00675-3			REV 2
MAT'L STRESSPROOF		DRAWN BY: DUERFELDT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>J Gilbert</i>	
.XXX ± .015	FRACTIONS ± 1/8	HEAT TREAT	
.XX ± .03	ANGLES ± 5°	FINISH BLACK OXIDE	
.X ± .06		SPEC	
1. BREAK ALL SHARP EDGES .015 x .45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		MD	
SCALE 1:2	DATE 10/29/2015	SHEET 3 OF 3	